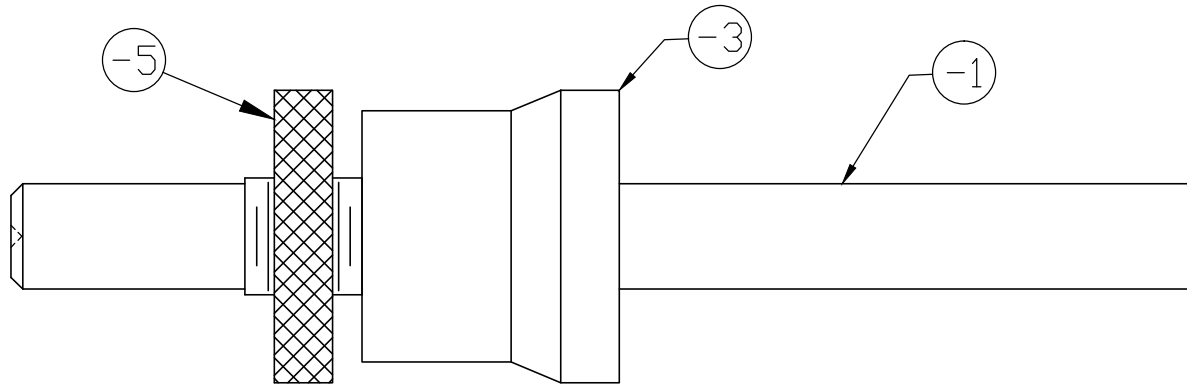


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	SURFACE FINISH ADDED TWO PLACES, Ø TOLERANCE ADDED TWO PLACES.	3/17/03		
2	ADDED NOTES & DIA. CHANGE REFER TO MASTER, DELETED ROLL PIN HOLE.	9/9/05		
3	CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS FROM ALPHABETICAL TO NUMERICAL, ADDED ENGRAVE NOTE -5, CH'D -1 DIA. FROM .92 TO .930 & -3 DIA FROM 2.175 TO 2.200 PER G.E.	1/7/10	RJC	

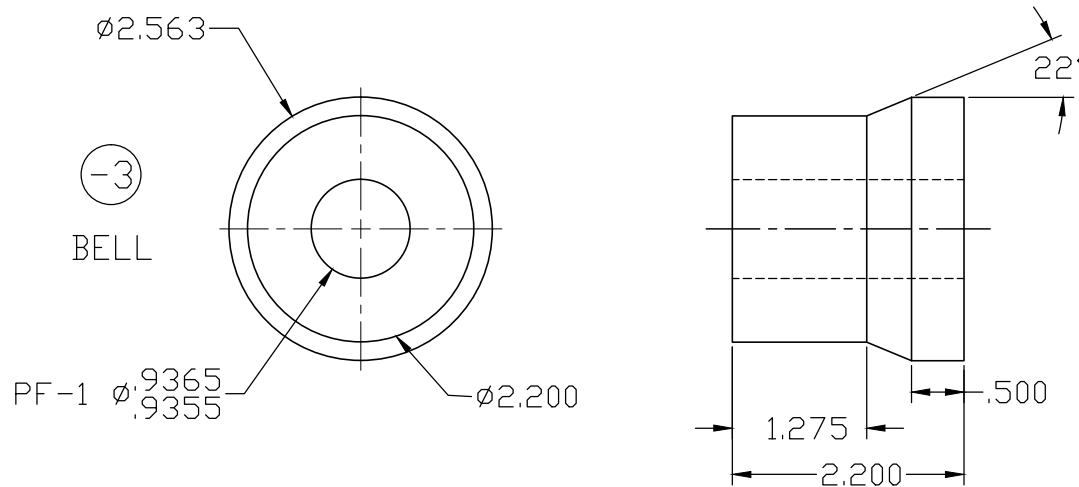
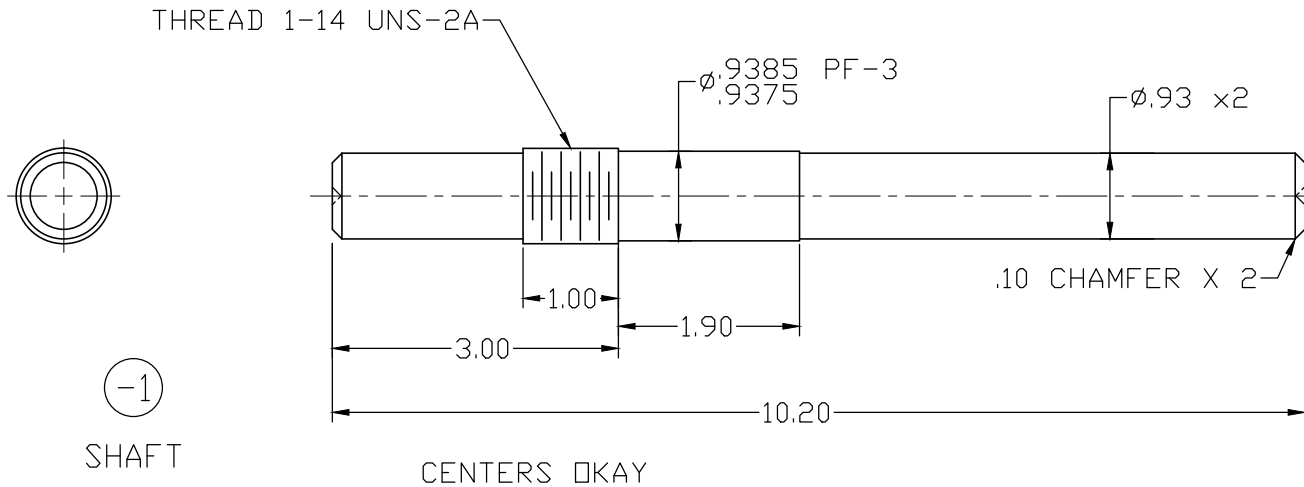


ASSEMBLY

ASSY QTY		B/D	PART #	QTY	DESCRIPTION	MATERIAL	B/D INFORMATION OR SPECIFICATIONS	Pg.	RED BARN MACHINE			
1			-1		SHAFT	STRESS PROOF	Ø1-1/16 x 10-1/4	2	TITLE M/R TRUNION CENTERING TOOL			
1			-3		BELL	STRESS PROOF	Ø2-9/16 x 2-1/4	2	DWG NO. RBT18530A			
			-5	1	KNURLED NUT	STRESS PROOF	Ø2-1/2 x 1/2	3	REV 3			
			-7	1	MACHINED ASSEMBLY			4	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
									TOLERANCES ON:			
									DECIMALS .XXX ± .005			
									FRACTIONS ± 1/32			
									XX ± .01			
									X ± .1			
									ANGLES ± 5°			
									UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R			
									2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
ASSY -7									SCALE NTS			
									DATE 4-9-04			
									SHEET 1 of 4			

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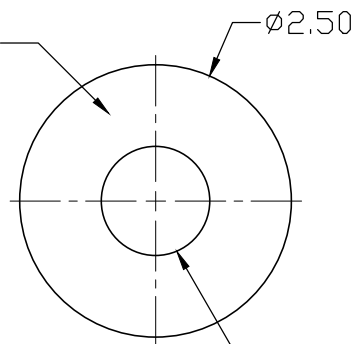
NOTE:
LEAVE ALL OD'S OVERSIZED AND CUT TO
FINISH DIMENSIONS AFTER ASSEMBLY -1 & -3.

RED BARN MACHINE	
TITLE M/R TRUNION CENTERING TOOL	
DWG NO. RBT18530A-1 & -3	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 XX ± .01 X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 4-9-04
SHEET 2 of 4	

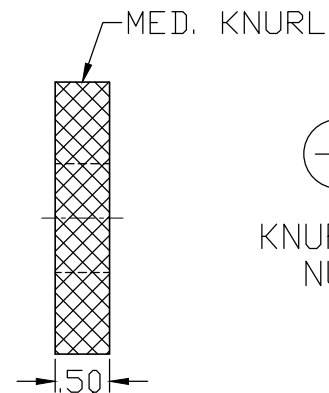
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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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ENGRAVE T/N, S/N,
"MADE IN USA"
TO FIT



DRILL & TAP
1-14 UNS-2B THRU

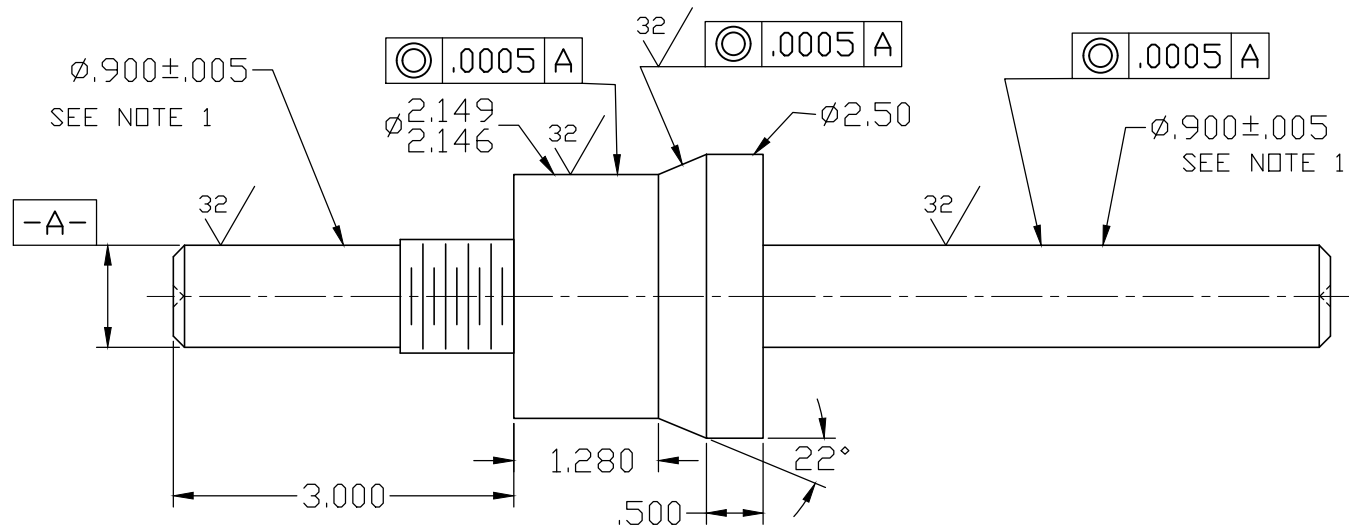


(-5)
KNURLED
NUT

RED BARN MACHINE	
TITLE M/R TRUNION CENTERING TOOL	
DWG NO. RBT18530A-5	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX $\pm .005$ XX $\pm .01$ X $\pm .1$ FRACTIONS $\pm 1/32$ ANGLES $\pm 5^\circ$	DRAWN BY: COLE APPROVED HEAT TREAT FINISH BLACK OXIDE SPEC USED ON MODEL BELL 206L SERIES
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 \times 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 4-9-04
SHEET 3 of 4	

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REVISIONS				
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NOTES

1. TOLERANCE .002 BETWEEN FRONT SHAFT DIA. & BACK SHAFT DIA.

(-7)

MACHINED ASSEMBLY
FINISH DIMENSIONS

 RED BARN MACHINE	
TITLE M/R TRUNION CENTERING TOOL	
DWG NO. RBT18530A	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: COLE	APPROVED
HEAT TREAT BLACK OXIDE	
USED ON MODEL BELL 206L SERIES	
SCALE NTS	DATE 4-9-04
SHEET 4 of 4	